



Dart Aerospace Ltd.  
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Tel (613) 632-5200

**D4925-041**  
**Job Sheet 173952**



Part No: D4925-041

Job Qty: 15 ea

Part Name: Mounting Plate Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 3/8/18

Job Tracking No:

Due Date: 3/23/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV D SHEET 1 IPP REV:A 13.10.01 new issue DD verf:JLM IPP REV:B 14.01.13 AS PER DWG  
REV.A DD VERF:JLM IPP REV:C 15.06.17 AS PER DWG REV.D DD VERF:JLM

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off        |
|-------|--------------------|--------|------------|----------|-----------|---------|-----------------------|-----------|-----------------|
|       |                    |        |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |                 |
| 90    | Start up Operation | 15 Ea  | 3/22/18    | 3/22/18  | 0.00      | 0.00    | Start Up Small Fab-4  |           | MAY 0 2 2018    |
| 100   | Small Fab          | 15 pcs | 3/22/18    | 3/22/18  | 0.00      | 1.82    | Small Fab-8           |           | DAS 38          |
| 110   | QC                 | 15 pcs | 3/22/18    | 3/22/18  | 0.00      | 0.00    | QC5                   |           | BIBAS 3-03      |
| 120   | Powdercoat         | 15 pcs | 3/23/18    | 3/23/18  | 0.00      | 1.42    | Powdercoat11          |           | MAY 0 3 2018    |
| 130   | QC                 | 15 pcs | 3/23/18    | 3/23/18  | 0.00      | 0.00    | QC3                   |           | 11              |
| 140   | Packaging          | 15 pcs | 3/23/18    | 3/23/18  | 0.00      | 0.00    | Packaging3-2          | std 218   | D49-2018-05-03  |
| 150   | QC21-SA            | 15 Ea  | 3/23/18    | 3/23/18  | 0.00      | 0.00    | QC21                  |           | 21 MAY 0 3 2018 |

Part Op 100 - Rivet nutplate to D4925-1 as per dwg.

Descriptions: 120 - \*\*\*Insert screw BY HAND in nutplate prior to powdercoating\*\*\* START TIME: 8:05 OVEN TEMPERATURE:

320° FINISH TIME: 8:30

M/38839.

### Job BOM

| Part / Item  | Component Name      | Quantity           | Operation             | Container             |
|--------------|---------------------|--------------------|-----------------------|-----------------------|
| D4925-1      | EAPS Mounting Plate | 19 15 Ea (1 ea)    | 90-Start up Operation | 5052882x9 505859/110  |
| LN29985-A05  | Anchor Nut          | 114 90 pcs (6 ea)  | 90-Start up Operation | 5027412x55 5057423x35 |
| MS20426AD3-4 | Rivet               | 228 180 Ea (12 ea) | 90-Start up Operation | FM137294              |

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | D4925-1        | 15       | 0         | 0         |
|                       | LN29985-A05    | 90       | 160       | 0         |
|                       | MS20426AD3-4   | 180      | 4,084     | 0         |

### Part Specifications

Specifications could not be found.

Plex 3/8/18 8:13 AM Dart.Gagnon.Michelle



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**Container No: S067449**



**Part: D4925-041**

**Job No: 173952**

**Serial No/Batch: S067449**

**Revision:**

**Inspector:**

Date: 05/02/18